

# RHEOMAC<sup>®</sup> SF 100 (MB-SF)

Silica fume mineral admixture

## DESCRIPTION

**RHEOMAC SF 100** is a dry, compacted, silica fume mineral admixture formulated to produce concrete with special performance qualities. It improves the hardened characteristics of concrete in two ways.

Firstly, **RHEOMAC SF 100** is a pozzolan which reacts chemically within the concrete to increase the amount of calcium silicate hydrate gel formed, thus improving the strength and impermeability of the concrete. Secondly, **RHEOMAC SF 100** is an ultra-fine material that, when added to concrete, physically fills the voids between cement particles resulting in an extremely dense and impermeable concrete.

**RHEOMAC SF 100** meets ASTM C 1240 requirements.

## FIELDS OF APPLICATION

The reduced permeability of concrete produced with **RHEOMAC SF 100** greatly limits the ingress of water, chlorides, sulphates, and aggressive chemicals known for promoting reinforcing steel corrosion and other distressed in the concrete. This makes **RHEOMAC SF 100** an ideal product for use in basement structures, parking deck, bridge decks, marine structures, and any construction that requires the protection provided by impermeable concrete.

Because of its pozzolanic and void-filling properties, the addition of **RHEOMAC SF 100** to conventional concrete also provides ultra high compressive strengths. This allows for design flexibility, resulting in reduced member size, increased span lengths, and improves overall structural economics.

As a result of the preceding advantages, **RHEOMAC SF 100** will improve performance in prestressed, precast, and ready-mixed concrete application.

**RHEOMAC SF 100** can be used with portland cements approved under ASTM AASHTO or CRD specification. When air entrainment is desired, an air-entraining admixture is recommended. Please consult BASF Construction Chemicals representative. It is also recommended that **RHEOMAC SF 100** be used in conjunction with high range, water-reducing admixture, such as RHEOBUILD admixtures.

## FEATURES AND BENEFITS

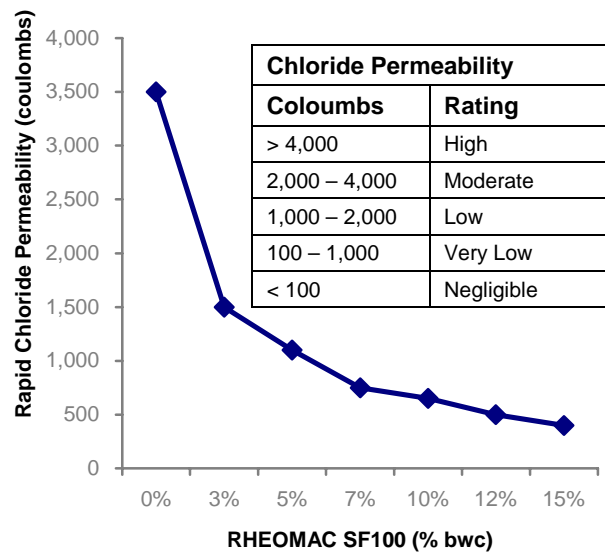
**RHEOMAC SF 100** aids in the production of concrete with the following special qualities :

- Dramatically improved durability
- Uniformly high compressive strength
- Abrasion and erosion protection
- Better flexural strengths at all ages
- Low permeability

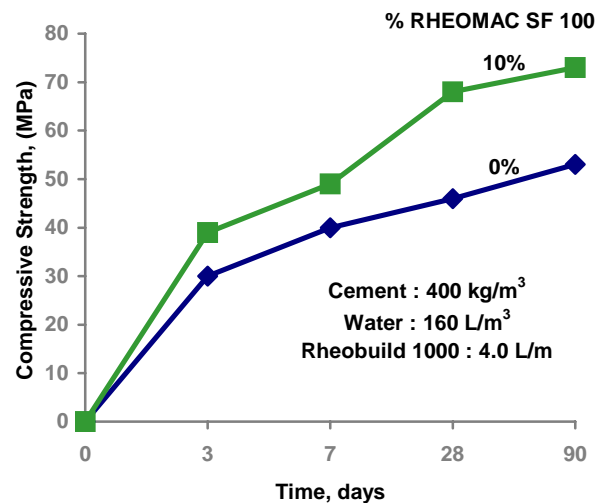
- Excellent freeze/thaw resistance

## TYPICAL PERFORMANCE DATA

Example of the influence of **RHEOMAC SF 100** on rapid chloride permeability



## Compressive Strength (MPa)



## How it works

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The Chemical Company

# RHEOMAC<sup>®</sup> SF 100 (MB-SF)

**RHEOMAC SF 100** silica fume is a micro-filling material that physically fills the voids between cement particles. **RHEOMAC SF 100** silica fume dramatically lowers concrete permeability and reduces the size and number of capillaries that allow contaminants to enter concrete.

As a pozzolan, **RHEOMAC SF 100** silica fume reacts chemically within concrete to increase the amount of calcium silicate hydrate (CSH) that is formed. CSH is the bonding agent that holds concrete together.

The additional CSH significantly increases the compressive strength and decreases the permeability of concrete.

## Compatibility

**RHEOMAC SF 100** silica fume can be used with Portland cements approved under ASTM, AASHTO, or CRD specifications. It is compatible with most concrete admixtures, including all BASF Construction Chemicals admixtures.

**RHEOMAC SF 100** silica fume is recommended for use with high-range water-reducing admixtures, such as RHEOBUILD 1000 admixture, for maximum workability while maintaining a low water-cementitious materials ratio.

## Rate of hardening

Setting time of concrete is influenced by the chemical and physical composition of the cement and/or cement type used to produce the concrete, temperature of the concrete, weather conditions, and the use of chemical admixtures. Trial mixes should be made with the job materials to determine the setting time of a specific mixture.

**RHEOMAC SF 100** silica fume will not initiate or promote corrosion of reinforcing steel embedded in concrete, prestressed concrete or concrete placed on galvanised steel floor and roof systems. Neither calcium chloride nor any chloride based ingredients are used in the manufacture of **RHEOMAC SF 100** silica fume.

## DISPENSING

**RHEOMAC SF 100** is batched at the ready-mix plant in a manner similar to cement or other cementitious materials such as fly ash and granulated slag. It is recommended that **RHEOMAC SF 100** be used with BASF Construction Chemicals high-range water reducer in order to provide maximum workability while maintaining the desired low water/cement ratio.

**Note** : For directions on the proper use of **RHEOMAC SF 100** in specific applications, contact your local BASF Construction Chemicals representative.

## DOSAGE

**RHEOMAC SF 100** is recommended for the use at an addition rate of 5 to 15% by weight of cement, depending on the amount of strength increase or impermeability desired. The exact amount for strength or durability requirements should be determined by trial batches using project materials.

For use in Rheosys (formerly known as Rheocrete) system, the typical addition rate for **RHEOMAC SF 100** is 3 to 5% by weight of cement.

The above addition rate applies to most concrete mixes using average concrete ingredients. However, variations in the job conditions and concrete materials may make amount outside the recommended range desirable. In such cases, contact your local BASF Construction Chemicals representative.

## PACKAGING

**RHEOMAC SF 100** is generally supplied in 20 kg bags, bulk bags or bulk delivery.

## SHELF LIFE

**RHEOMAC SF 100** can be kept for more than 12 months time if stored in original packaging, in a cool dry place and protected against physical damage.

## PRECAUTIONS

**Health** : **RHEOMAC SF 100** does not contain any hazardous substances requiring labelling.

It is safe for use with standard precautions followed in the construction industry, such as use of hand gloves, safety goggles, etc.

For detailed Health, Safety and Environmental recommendations, please consult and follow all instructions on the product Material Safety Data Sheet.

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## STATEMENT OF RESPONSIBILITY

The technical information and application advice given in this **BASF Construction Chemicals** publication are based on the present state of our best scientific and practical knowledge. As the information herein is of a general nature, no assumption can be made as to a product's suitability for a particular use or application and no warranty as to its accuracy, reliability or completeness either expressed or implied is given other than those required by law. The user is responsible for checking the suitability of products for their intended use.

## NOTE

Field service where provided does not constitute supervisory responsibility. Suggestions made by **BASF Construction Chemicals** either orally or in writing may be followed, modified or rejected by the owner, engineer or contractor since they, and not **BASF Construction Chemicals**, are responsible for carrying out procedures appropriate to a specific application.